

# From Waste To Resource: Exploring Bioplastics And Biosorbents As Sustainable Solutions For Plastic Waste Management

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The term "Plastic Age" aptly characterizes the contemporary era, where plastics have become an indispensable component of daily life. Although plastics provide numerous benefits, they also pose significant health risks due to the presence of toxins. The excessive utilization of chemicals, combustion of plastic, and application of bio-chemicals have collectively contributed to ecological imbalance, particularly affecting water resources. Effective plastic waste management not only reduces the volume of waste but also alters the manner in which it poses risks to fresh water resources and marine life. Industries such as photography, electroplating, and mining contribute to the presence of heavy metals in wastewater and groundwater, posing substantial threats to all forms of life. The challenges associated with plastic waste and heavy metals have driven researchers to explore the concepts of "Bioplastics" and "Biosorbents".

Bioplastics can be degraded into carbon dioxide, methane, or water, with the help of enzymatic action or specific environmental conditions. Biosorbents on the other hand, hold the ability of taking up heavy metals from waste water which is crucial for addressing wastewater utilization issues in a world where drinkable water is becoming increasingly scarce. The lack of effective treatment facilities for these heavy metals has led to deteriorated water quality, which in turn causes health problems for the general population. The removal of heavy metals from aqueous waste is a critical issue that can be effectively addressed by utilizing novel technologies involving fruit peel waste. Fruit peels are rich in cellulosic materials, primarily pectin, which plays a significant role in the uptake of heavy metal ions. This review compiles and critically evaluates the research and work accomplished in this field to explore the scope and extent of using bioplastics in the food industry and the utilization of fruit peels as biosorbents for water treatment

**Keywords:** Plastic age, plastic pollution, environmental toxins, water pollution, heavy metals, bioplastics, biosorbents, fruit peel waste, wastewater treatment, food industry.

## INTRODUCTION

The ubiquitous global plastic waste crisis poses a significant environmental threat, disrupting ecosystems, wildlife, and human well-being (West Africa Circular Economy: Realizing the Potential of Plastics, 2023). The alarming prevalence of plastic pollution, exemplified by the

detection of microplastics even in remote regions, underscores the urgent need for comprehensive solutions. Projections suggest a substantial increase in mismanaged plastic waste entering terrestrial and aquatic environments by 2040, further emphasizing the gravity of the situation (Hahladakis et al., 2020). A paradigm shift from the traditional linear model of plastic production, use, and disposal to a circular economy model has become imperative. The linear model has proven unsustainable, resulting in significant plastic waste accumulation. In contrast, a circular economy promotes waste minimization through reuse, recycling, and repurposing. However, implementing such a model requires robust supply chain infrastructure, posing challenges, particularly in developing countries with inadequate waste management systems (Browning et al., 2021).

### **Bioplastics and Biosorbents: Promising Avenues for Sustainable Plastic Waste Management**

The global plastic crisis has prompted a search for more sustainable alternatives to conventional plastics (Dunn & Welden, 2023) (Bari et al., 2021). Bioplastics and biosorbents offer promising solutions for plastic waste management (Bari et al., 2021) (Arora et al., 2023) (Lagarón & López-Rubio, 2011) (Abe et al., 2021). Bioplastics, derived from renewable and biodegradable sources, present a more sustainable alternative to fossil-fuel-based plastics (Bari et al., 2021). Biosorbents, on the other hand, demonstrate potential for removing microplastics and other plastic contaminants from the environment. (Dunn & Welden, 2023)

While cost, performance, and scalability remain challenges for these alternatives, ongoing research and development efforts hold the potential to drive significant advancements in this field. Bioplastics, for example, can be produced from starch and lignocellulosic components, offering a viable alternative to traditional plastic materials. However, these bioplastics face some limitations, such as brittleness, low thermal stability, and poor barrier properties, which require continued research and development to overcome (Bari et al., 2021). This review paper explores the diverse types and sources of bioplastics, their comparative properties and applications with traditional plastics, the mechanisms and advancements in their biodegradability and compostability, and the life cycle assessment of bioplastics to evaluate their overall environmental sustainability.

### **Bioplastics: A Sustainable Alternative to Conventional Plastics**

Plastic pollution has become a pressing global concern, with the widespread use of conventional petroleum-based plastics posing significant environmental challenges. Bioplastics have emerged as a promising alternative, offering biodegradability and the potential to be derived from renewable resources (Arora et al., 2023) (Chen et al., 2024). Bioplastics encompass a diverse range of polymers derived from renewable biomass sources, such as agricultural waste, microalgae, and terpenes and terpenoids. These bio-based polymers, which can be either biodegradable or non-biodegradable, provide a viable alternative to conventional petroleum-based plastics (Andanje et al., 2023). While bioplastics currently account for a small percentage of the overall plastic market, their production is growing at a rate of 10% per year, indicating their increasing popularity and potential to displace traditional plastics (Abrha et al., 2022). The wide range of bioplastic sources, including polylactic acid,

polyhydroxyalkanoates, and biopolymers derived from microalgae, offer a multitude of options for researchers and industries to explore (Thomsett et al., 2016). These bio-based materials, derived from renewable resources such as agricultural waste or biomass, possess inherent biodegradability, renewability, and a reduced carbon footprint in comparison to their petroleum-based counterparts. Bioplastics possess unique properties that can be comparable or even superior to their conventional plastic counterparts, such as biodegradability, renewability, and lower carbon footprint, making them attractive alternatives to traditional plastics (Abe et al., 2021) (Abrha et al., 2022). The growing adoption of bioplastics across various sectors, including construction, packaging, functional polymers, and performance enhancement, reflects their potential to address the environmental concerns associated with traditional plastic usage (Andanje et al., 2023)

### **Biodegradability and Compostability of Bioplastics: Mechanisms, Challenges, and Advancements**

A key distinction between bioplastics and conventional plastics lies in their biodegradability and compostability. Biodegradation of bioplastics involves the enzymatic breakdown of polymer chains by microorganisms, ultimately yielding CO<sub>2</sub>, H<sub>2</sub>O, and biomass. However, the biodegradation process is influenced by various factors, including environmental conditions, material composition, and end-of-life disposal methods, which can significantly impact degradation rates and effectiveness (Lagarón & López-Rubio, 2011).

Life cycle assessment (LCA) is a critical tool for comprehensively evaluating the environmental sustainability of bioplastics (Spierling et al., 2018). LCA encompasses the assessment of environmental impacts across the entire life cycle of bioplastics, from raw material extraction and production to use and end-of-life disposal. While bioplastics generally have a lower environmental footprint compared to conventional plastics, their LCA must account for factors such as energy consumption, greenhouse gas emissions, and potential water contamination (Bartolo et al., 2021). Bioplastics offer a promising alternative to conventional plastics, with the potential to mitigate environmental concerns associated with plastic pollution (Zuiderveen et al., 2023).

### **Biosorption: A Sustainable Approach to Plastic Waste Remediation**

The rapid accumulation of plastic waste in the environment has become a pressing global challenge, with significant impacts on ecosystems, human health, and sustainability. In this context, the utilization of biosorbents, which are naturally derived materials capable of removing and sequestering plastic-derived pollutants, has emerged as a promising and eco-friendly solution (Dunn & Welden, 2023). Biosorption is the process by which biomass materials can adsorb and immobilize various contaminants, has demonstrated remarkable efficacy in removing plastic-derived pollutants, including microplastics and nanoplastics (Bari et al., 2021). The underlying mechanisms involve a range of physical, chemical, and biological interactions between the biosorbent and the target pollutants, such as absorption, ion exchange, and biodegradation. Factors like the surface properties, pore structure, and functional groups

of the biosorbent, as well as the physicochemical characteristics of the plastic contaminants, can significantly influence the efficiency of biosorption processes (Moharir & Kumar, 2019)

Biosorbents have a wide range of applications in plastic waste management, spanning from wastewater treatment to soil remediation. In wastewater treatment, biosorbents can be used to remove microplastics and other plastic-derived contaminants, while in soil remediation, they can help immobilize and degrade plastic waste, preventing further environmental contamination. The versatility and cost-effectiveness of biosorbents make them a promising solution for comprehensive plastic waste management strategies (Bari et al., 2021).

### **Synergistic Approaches: Integrating Bioplastics and Biosorbents for Enhanced Sustainability**

The imperative to address the escalating environmental concern of plastic waste management has spurred the exploration of alternative materials and methodologies. Bioplastics, characterized by their bio-based and/or biodegradable nature, have emerged as a promising sustainable alternative to conventional petroleum-based plastics. Simultaneously, biosorbents, derived from natural sources and possessing the capacity to effectively remove pollutants from diverse media, have garnered increasing attention for their potential in mitigating environmental contamination. The escalating environmental concerns over plastic waste have prompted the exploration of alternative materials and approaches. Bioplastics, characterized by their bio-based and/or biodegradable nature, have emerged as a promising sustainable alternative to traditional petroleum-based plastics (Bari et al., 2021). Concurrently, biosorbents derived from natural sources and capable of effectively removing pollutants from diverse media have garnered increasing attention for their potential in mitigating environmental contamination (Andanje et al., 2023).

The current trends in production, consumption, and waste management have resulted in an estimated 12,000 million tons of plastic accumulating by 2050, posing a severe threat to terrestrial and aquatic ecosystems. In response, many countries have launched special programs to eliminate and/or recycle plastic materials from the biosphere and have implemented novel strategies for transforming plastic waste into useful products or energy. The management of plastic waste has become a focus of both research and public policy, with widespread approaches targeting interventions to influence plastic production and consumer behavior, improvements in effective waste management systems, increased circularity of materials, and changes to product design to enhance lifespan and suitability for preferred waste streams. The development of a more sustainable production and consumption society should consider scenarios such as deforestation, water pollution, soil silting, and solid waste accumulation. Despite the availability of technologies and bioproducts as alternatives for mitigating these environmental problems, a complete replacement of synthetic plastics from petrochemical origins can hardly be achieved in the short or even long term. Bioplastics can be classified into materials derived directly from biomass, such as starch or cellulose, and those produced by microorganisms, such as polyhydroxyalkanoates (Arora et al., 2023) (Abe et al., 2021). Each of these categories has unique advantages and disadvantages, and the selection of appropriate bioplastics depends on the intended application and specific product requirements.

The growing interest in safeguarding the world has led the scientific community to develop 100% bio-based and totally biodegradable plastics, such as polylactic acid, polybutylene succinate, and poly  $\epsilon$ -caprolactone. Additionally, the exploitation of food by-products as raw materials for bioplastics production presents a promising approach to reduce energy consumption during production and mitigate competition with agricultural resources for food production (Visco et al., 2022) .

### **Bioplastics as Substrates for Biosorbent Development: Enhancing Functionality and Biodegradability**

The environmentally benign characteristics of bioplastics, notably their biodegradability and derivation from renewable resources, render them highly suitable substrates for developing advanced biosorbent materials (Ortega et al., 2021). Researchers have explored the incorporation of biosorbent constituents, such as agricultural byproducts or microalgae-derived components, directly into bioplastic matrices. This integration yields multifunctional composite materials exhibiting enhanced pollutant sorption capacities and improved biodegradability, effectively addressing limitations associated with conventional petroleum-based plastics (Bharath & Basavarajappa, 2016) (Chen et al., 2024) .

### **Sustainable Packaging Solutions: Integrating Bioplastics and Biosorbents for Waste Reduction**

The packaging industry, significantly implicated in the environmental burden of single-use plastics, stands to benefit greatly from the integration of bioplastics and biosorbents (Reichert et al., 2020). Bioplastic-based packaging can be engineered to incorporate biosorbent materials, facilitating the sequestration and removal of contaminants, including heavy metals and organic pollutants, from both the packaging itself and the surrounding environment. This approach not only mitigates the environmental footprint of packaging but also advances the principles of a circular economy by enabling material repurposing and recycling (Asgher et al., 2020).

### **Successful Implementations of Bioplastic-Biosorbent Synergies**

Numerous case studies have demonstrated the successful implementation of synergistic bioplastic-biosorbent systems. For instance, researchers have developed a bioplastic composite material utilizing polylactic acid and chitosan-based biosorbents, demonstrating enhanced heavy metal removal capabilities (Kabir et al., 2020). In another study, the incorporation of agricultural waste-derived biosorbents into bioplastic films resulted in improved mechanical properties and enhanced biodegradability. These real-world examples underscore the significant potential of integrating bioplastics and biosorbents to address the pressing environmental challenges associated with plastic waste and pollution (Merino & Athanassiou, 2023).

### **Challenges and Future Perspectives**

#### **Scaling Up Sustainable Plastic Solutions: Bioplastics and Biosorbents**

The global plastic industry confronts significant challenges in mitigating its environmental impact and transitioning towards a more sustainable future. The production, usage, and disposal of conventional petroleum-based plastics have resulted in alarming levels of plastic

pollution, with an estimated 12,000 million tons projected to accumulate by 2050 without appropriate management strategies (Bari et al., 2021). In response to this crisis, researchers and industries have focused their attention on developing bioplastics and biosorbents as potential alternatives to traditional plastics.

### **Consumer Acceptance and Market Demand: Promoting Bio-Based Alternatives to Conventional Plastics**

The development of a more sustainable society must consider the growing demand for plastic products and the need to find innovative solutions to mitigate plastic pollution. Bioplastics, which are biodegradable and environmentally friendly, have the potential to be a suitable alternative to petroleum-based plastics due to their sustainability, lower carbon footprint, and higher degradability rate (Abe et al., 2021) (Bari et al., 2021) (Abrha et al., 2022). However, the widespread adoption of bioplastics faces challenges, such as prohibitive production costs, inferior mechanical and thermal properties, and the need to improve their performance to compete with traditional plastics. Ongoing research and development have resulted in the creation of new biomaterials, such as beverage containers, starch-based cutlery, and packaging, demonstrating the potential for bioplastics to gain a larger market share (Shen et al., 2009).

### **Policy and Regulatory Frameworks: Fostering Innovation and Adoption of Sustainable Plastic Solutions**

Governments have implemented various programs and strategies to mitigate plastic pollution, including initiatives to eliminate or recycle plastic waste and transform it into useful products or energy (Visco et al., 2022)(Cardoso et al., 2019). This growing focus on environmental protection has motivated the scientific community to develop fully bio-based and biodegradable plastics, such as polylactic acid, polybutylene succinate, poly  $\epsilon$ -caprolactone, and polybutylene adipate. These policy and regulatory frameworks can play a crucial role in fostering innovation and the adoption of sustainable plastic solutions, including bioplastics and biosorbents.(Cardoso et al., 2019)

### **Research and Development Priorities: Advancing Bioplastics and Biosorbents for a Circular Plastic Economy**

To address the limitations hindering widespread bioplastic adoption, researchers have concentrated on enhancing their physical, mechanical, and thermal properties, while also exploring novel feedstock sources and production techniques. The utilization of microalgal species has emerged as an innovative approach, offering the potential to reduce the carbon footprint and improve the sustainability of the bioplastic production process (Dunn & Welden, 2023). Furthermore, the development of biosorbents, which are natural materials capable of adsorbing and removing pollutants from water, can play a pivotal role in the circular economy by enabling the recovery and reuse of plastic waste (Bari et al., 2021) (Abe et al., 2021). Ongoing research and development in these areas can drive the advancement of bioplastics and biosorbents, thereby contributing to the creation of a more circular and sustainable plastic economy.

### **Conclusion**

The utilization of bioplastics and biosorbents holds immense promise in mitigating the global plastic waste crisis. As the world grapples with the escalating issue of plastic pollution, these innovative solutions offer a glimmer of hope. Bioplastics, derived from renewable biomass sources, present a more environmentally-friendly alternative to traditional petrochemical-based plastics, with their biodegradability and reduced carbon footprint making them a viable option for reducing plastic waste accumulation .

Furthermore, the development of efficient biosorbents, capable of effectively removing plastic-derived pollutants from the environment, provides a crucial complementary approach. The integration of bioplastics and biosorbents through collaborative efforts can pave the way towards a more sustainable plastic future.

Ultimately, realizing the full potential of bioplastics and biosorbents will require a concerted, multi-stakeholder approach. Governments, industries, and research institutions must work in tandem to drive innovation, promote adoption, and overcome the remaining challenges. By forging these collaborative partnerships, the plastic pollution crisis can be collectively addressed, enabling a transition towards a greener and more sustainable plastic economy.

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