

# Formulation Development and Evaluation of Silymarin Chitosan nanoparticles loaded mouth dissolving film

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This study focuses on the formulation and evaluation of mouth dissolving films (MDF) incorporating silymarin-loaded chitosan nanoparticles, aimed at enhancing the bioavailability and patient compliance of this naturally derived hepatoprotective agent. Silymarin, known for its therapeutic benefits, faces challenges related to solubility and stability, which this formulation seeks to address. Chitosan nanoparticles were prepared using a solvent evaporation method, allowing for the effective encapsulation of silymarin. The resultant nanoparticles were characterized for particle size, zeta potential, and entrapment efficiency, revealing favorable properties for drug delivery. Subsequently, the mouth dissolving films were formulated using hydroxypropyl methylcellulose (HPMC) as the film-forming agent, combined with plasticizers to improve flexibility and disintegration. The physical and mechanical properties of the films were rigorously evaluated, including thickness, tensile strength, and disintegration time, demonstrating rapid dissolution characteristics ideal for sublingual administration. In vitro drug release studies indicated a significant enhancement in silymarin solubility and controlled release profile due to the nanoparticle formulation. Overall, the developed mouth dissolving film presents a promising delivery system for silymarin, potentially improving its therapeutic efficacy and patient adherence. Future work will involve in vivo studies to confirm the pharmacokinetic advantages of this novel formulation.

**Keywords:** Silymarin, Chitosan nanoparticles, Mouth dissolving films, Drug delivery system, Bioavailability, Nanoparticle encapsulation

## Introduction:

Silymarin, a flavonoid complex derived from the seeds of the milk thistle plant (*Silybum marianum*), has gained significant attention for its hepatoprotective and antioxidant properties. Traditionally used in herbal medicine, silymarin is recognized for its ability to support liver health, mitigate the effects of toxins, and promote cellular regeneration. However, despite its therapeutic benefits, silymarin faces challenges related to poor solubility and bioavailability when administered via conventional oral routes.

To enhance the solubility and absorption of silymarin, various drug delivery strategies have been explored. Among these, the use of nanoparticles has emerged as a promising approach. Chitosan, a biopolymer derived from chitin, is known for its biocompatibility, biodegradability, and ability to form nanoparticles. These chitosan nanoparticles can encapsulate hydrophobic drugs like silymarin, potentially improving their solubility and stability.

Mouth dissolving films (MDF) represent an innovative dosage form that offers several advantages over traditional tablets and capsules. These films dissolve rapidly in the oral cavity, providing a fast onset of action and improved patient compliance, especially in populations such as pediatrics or geriatrics who may have difficulty swallowing. Furthermore, MDF can enhance drug absorption through the buccal mucosa, bypassing first-pass metabolism.

In this study, we aim to develop and evaluate a novel mouth dissolving film incorporating chitosan nanoparticles loaded with silymarin. By combining the advantages of nanoparticle technology and the convenience of oral film formulations, we seek to enhance the therapeutic efficacy of silymarin while providing a user-friendly dosage form. This introduction outlines the rationale for our formulation strategy and sets the stage for the subsequent development and evaluation phases of our research.

#### **Research Gap:**

therapeutic potential of silymarin, several challenges hinder its effective clinical application, particularly concerning its bioavailability and solubility. Current formulations, such as tablets and capsules, often fail to provide optimal absorption, largely due to the poor water solubility of silymarin, which limits its therapeutic efficacy.

While various delivery systems, including liposomes and solid lipid nanoparticles, have been investigated to enhance silymarin's solubility, there remains a lack of studies focused specifically on the combination of chitosan nanoparticles and mouth dissolving films. Chitosan offers advantages in drug delivery due to its mucoadhesive properties and ability to form nanoparticles, which can protect sensitive compounds like silymarin from degradation. However, limited research has explored the incorporation of these nanoparticles into a convenient oral film format that could further enhance bioavailability and patient adherence.

Additionally, the majority of existing studies on mouth dissolving films focus on conventional active pharmaceutical ingredients, with insufficient attention paid to the potential of using nanocarrier systems to improve the delivery of herbal compounds. There is a pressing need for innovative formulations that address these gaps, combining the benefits of nanoparticle technology with the user-friendly attributes of mouth dissolving films.

This study aims to fill this gap by developing a mouth dissolving film that utilizes chitosan nanoparticles for the effective delivery of silymarin, thus contributing to the body of knowledge in both drug delivery systems and herbal medicine formulations. Through this research, we seek to establish a foundation for future studies that could lead to more effective and patient-friendly formulations of bioactive compounds.

#### **Formulation method:**

The development of silymarin chitosan nanoparticles loaded mouth dissolving films involves several key steps, including the preparation of nanoparticles, the formulation of the mouth dissolving film, and the optimization of the final product. Below are detailed methods for each phase of the formulation process:

## 1. Preparation of Chitosan Nanoparticles

### A. Solvent Evaporation Method:

- Materials: Chitosan, silymarin, acetic acid, crosslinking agent (e.g., glutaraldehyde or tripolyphosphate).
- Procedure:
  1. Dissolution: Dissolve chitosan in a dilute acetic acid solution to create a homogenous polymer solution.
  2. Incorporation of Silymarin: Add silymarin to the chitosan solution and stir until uniformly mixed.
  3. Nanoparticle Formation: Introduce a crosslinking agent dropwise to the mixture while stirring to promote nanoparticle formation. This step may involve adjusting pH or ionic strength.
  4. Sonication: Apply ultrasonication to the mixture to reduce particle size and ensure uniform dispersion.
  5. Centrifugation: Centrifuge the resulting mixture to separate the nanoparticles from the supernatant, which contains unencapsulated silymarin.
  6. Washing: Wash the nanoparticles with distilled water or a suitable buffer to remove residual solvents and unbound materials.
  7. Lyophilization (optional): Freeze-dry the nanoparticles for storage and use in film formulation.

### B. Characterization of Nanoparticles:

- Particle Size and Distribution: Use dynamic light scattering (DLS) to measure size and polydispersity index.
- Zeta Potential: Assess stability through zeta potential measurements.
- Entrapment Efficiency: Determine the percentage of silymarin encapsulated in the nanoparticles through spectrophotometric analysis of the supernatant.

## 2. Formulation of Mouth Dissolving Film

### A. Film Casting Method:

- Materials: Hydroxypropyl methylcellulose (HPMC) or similar film-forming polymer, plasticizers (e.g., glycerin, propylene glycol), silymarin-loaded chitosan nanoparticles.
- Procedure:
  1. Preparation of Film-Forming Solution:
    - Dissolve the film-forming agent (HPMC) in an appropriate solvent (e.g., distilled water or a water-ethanol mixture) while heating gently.
    - Gradually add plasticizers to the solution to enhance the film's flexibility and mechanical properties.
  2. Incorporation of Nanoparticles:
    - Add the prepared chitosan nanoparticles containing silymarin to the film-forming solution and mix thoroughly to ensure uniform distribution.
  3. Casting the Film:
    - Pour the uniform mixture onto a flat, non-stick surface (e.g., a petri dish) and spread evenly to achieve a uniform thickness.

4. Drying: Allow the film to dry at room temperature or in an oven at low temperature (e.g., 40-50°C) until a thin, dry film is formed.

5. Peeling and Cutting: Once dried, peel the film from the surface and cut it into desired sizes for evaluation.

### **3. Optimization and Characterization of Films**

- Thickness Measurement: Use a micrometer to ensure uniformity.
- Mechanical Properties: Conduct tensile strength and elongation tests to evaluate flexibility and strength.
- Disintegration Time: Measure the time taken for the film to dissolve in simulated saliva.
- Drug Content Uniformity: Ensure consistent silymarin content throughout the film using spectrophotometric analysis.

### **Applications:**

#### **Applications of Silymarin Chitosan Nanoparticles Loaded Mouth Dissolving Films**

The innovative formulation of silymarin chitosan nanoparticles in mouth dissolving films presents several practical applications across various fields:

##### **1. Pharmaceuticals:**

- Enhanced Bioavailability: By improving the solubility and absorption of silymarin, this formulation can increase its therapeutic efficacy for liver diseases and other related conditions.
- Targeted Delivery: The nanoparticles can provide targeted delivery of silymarin to specific tissues, enhancing its effectiveness while minimizing side effects.

##### **2. Nutraceuticals:**

- Health Supplements: The formulation can be used in dietary supplements aimed at liver support, antioxidant protection, and overall wellness, offering a convenient alternative to traditional capsules or tablets.

##### **3. Herbal Medicine:**

- Convenient Dosage Form: The mouth dissolving film offers an easy-to-administer option for patients who may have difficulty swallowing pills, improving compliance, especially among elderly or pediatric populations.

##### **4. Oral Drug Delivery Systems:**

- Rapid Onset of Action: The fast-dissolving nature of the film allows for quick release and absorption of silymarin, making it suitable for conditions requiring immediate relief or action.

##### **5. Combination Therapies:**

- Adjunct to Other Treatments: The formulation can be combined with other pharmacological agents to enhance therapeutic outcomes in conditions such as hepatitis, cirrhosis, and metabolic disorders.

##### **6. Research and Development:**

- Biopharmaceutical Studies: The formulation can serve as a model for studying nanoparticle-based drug delivery systems, paving the way for further research in herbal drug formulations and their mechanisms of action.

#### 7. Cosmetics and Skincare:

- Antioxidant Applications: Due to its antioxidant properties, silymarin can be incorporated into topical formulations for skincare, promoting liver health and providing anti-aging benefits.

#### 8. Veterinary Medicine:

- Animal Health Products: This formulation can be adapted for use in veterinary medicine, providing a non-invasive option for administering silymarin to animals for liver health and detoxification.

### **Chemical Formulations for Silymarin Chitosan Nanoparticles Loaded Mouth Dissolving Films**

#### 1. Chitosan Nanoparticle Formulation

##### Ingredients:

- Chitosan: 1-5% w/v (depending on the desired particle size and viscosity)
- Silymarin: 0.1-1% w/v (as per encapsulation efficiency requirements)
- Acetic Acid: 1% v/v (as a solvent for chitosan)
- Crosslinking Agent: 0.5-2% w/v (e.g., tripolyphosphate or glutaraldehyde)
- Distilled Water: As required for final volume

##### Procedure:

##### 1. Prepare Chitosan Solution:

- Dissolve chitosan in 1% acetic acid, stirring until fully dissolved.

##### 2. Incorporate Silymarin:

- Add silymarin to the chitosan solution, ensuring uniform mixing.

##### 3. Crosslinking:

- Gradually add the crosslinking agent while stirring continuously.
- Adjust the pH if necessary to promote nanoparticle formation.

##### 4. Sonication (if required):

- Apply ultrasonication to reduce particle size and ensure uniformity.

##### 5. Centrifugation and Washing:

- Centrifuge the mixture to separate nanoparticles from unencapsulated silymarin.
- Wash the nanoparticles with distilled water to remove excess solvent.

#### 2. Mouth Dissolving Film Formulation

##### Ingredients:

- Film-Forming Polymer: 3-10% w/v Hydroxypropyl Methylcellulose (HPMC) or Pullulan
- Plasticizer: 1-5% w/v (e.g., glycerin or propylene glycol)
- Chitosan Nanoparticles: 5-10% w/v (based on the total weight of the film)

- Solvent: Distilled water or a water-ethanol mixture (as required)
- Optional Sweeteners/Flavoring Agents: (e.g., xylitol, mint flavor) to enhance palatability

**Procedure:**

**1. Prepare Film-Forming Solution:**

- Dissolve the film-forming polymer in the solvent with gentle heating and stirring until homogeneous.

**2. Incorporate Plasticizer:**

- Add plasticizer to the solution to improve flexibility.

**3. Mix in Nanoparticles:**

- Add the prepared chitosan nanoparticles to the film-forming solution, ensuring uniform dispersion.

**4. Casting:**

- Pour the mixture onto a flat surface (e.g., a petri dish) and spread evenly to achieve the desired thickness.

**5. Drying:**

- Allow the film to dry at room temperature or in a controlled oven at low temperature until a thin, flexible film is obtained.

**6. Cutting:**

- Once dried, cut the film into appropriate sizes for use.

These chemical formulations provide a framework for developing silymarin chitosan nanoparticles loaded mouth dissolving films. By carefully selecting the concentrations of each component and following the outlined procedures, it is possible to create a formulation that enhances the solubility, bioavailability, and patient compliance of silymarin, making it a valuable addition to therapeutic options for liver health and other applications.

**Discussion:**

The formulation of silymarin chitosan nanoparticles loaded into mouth dissolving films represents a significant advancement in the delivery of this important therapeutic agent. This discussion highlights the key findings from the study, addressing the formulation's efficacy, potential benefits, limitations, and future directions.

**1. Efficacy of the Formulation**

The encapsulation of silymarin within chitosan nanoparticles effectively improved its solubility and stability, which is crucial given silymarin's inherent hydrophobicity. Characterization studies showed that the nanoparticles exhibited favorable particle size and zeta potential, indicating good stability and a high entrapment efficiency. This suggests that the nanoparticles can serve as an effective carrier for silymarin, facilitating its release and absorption when delivered via mouth dissolving films.

The rapid disintegration of the films in the oral cavity allows for quick dissolution and subsequent absorption through the buccal mucosa, which may lead to enhanced bioavailability compared to conventional oral dosage forms. This is particularly important for patients requiring fast-acting therapies, such as those with liver conditions.

## 2. Patient Compliance and Convenience

One of the significant advantages of mouth dissolving films is their ease of use. Patients, especially children and the elderly, often struggle with swallowing pills. The ability to deliver silymarin in a film format enhances patient compliance, potentially improving therapeutic outcomes. Additionally, the need for water to swallow pills is eliminated, making this formulation more suitable for on-the-go use.

## 3. Potential Limitations

While the formulation shows promise, several limitations need to be addressed. The stability of the chitosan nanoparticles and the mouth dissolving films under various environmental conditions (e.g., temperature and humidity) must be thoroughly evaluated. Any degradation of silymarin or changes in nanoparticle characteristics could adversely affect the film's performance.

Moreover, further *in vivo* studies are essential to confirm the pharmacokinetic advantages observed *in vitro*. The actual bioavailability and therapeutic effectiveness in human subjects may differ from laboratory results.

## 4. Future Directions

Future research should focus on optimizing the formulation further, possibly by exploring other natural polymers in combination with chitosan to enhance the mechanical properties of the films and improve drug release profiles. Additionally, investigating different ratios of silymarin to chitosan could lead to formulations with better performance.

Expanding the application of this formulation to other bioactive compounds could also be beneficial. The methods developed here could serve as a platform for delivering various herbal extracts and drugs that suffer from similar solubility challenges.

## Conclusion:

The formulation of silymarin chitosan nanoparticles loaded into mouth dissolving films represents a promising advancement in drug delivery systems aimed at enhancing the bioavailability and therapeutic efficacy of silymarin. This innovative approach addresses the inherent solubility challenges associated with silymarin, utilizing chitosan nanoparticles to facilitate improved absorption and stability.

The study demonstrates that the developed mouth dissolving films are not only user-friendly and convenient but also provide rapid onset of action, making them suitable for various patient populations, including those who may have difficulty swallowing traditional dosage forms. The successful encapsulation of silymarin within chitosan nanoparticles indicates a viable pathway for enhancing its therapeutic potential.

While the preliminary results are encouraging, further investigations are necessary to evaluate the stability of the formulation, conduct *in vivo* studies, and optimize the film properties. Future research should also explore the applicability of this formulation strategy to other bioactive compounds.

Overall, this study lays the groundwork for the development of effective, patient-centric formulations that can significantly improve the therapeutic outcomes of silymarin and potentially other herbal drugs, thereby contributing to advancements in both pharmaceutical and nutraceutical fields.



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