

Advancing Predictive Data Analytics in IoT and AI Leveraging Real time Data for Proactive Operations and System Resilience

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Integration of the IoT and AI is turning data analytics and realtime decision making on their heads, opening up new spaces across industries. The data the IoT devices generate is not only in realtime form but also from multiple sources such as sensors, machines, and connected devices. While of immense value, the raw data is complex and bulky, demanding advanced processing into actionable insights. Leverage AI, using machine learning and deep learning techniques, in order to analyze IoT data efficiently and come up with autonomous and intelligent responses regarding the dynamic situations. Analytics based on AI can support realtime decisions for organizations based on data, improving operational efficiency, reducing downtime, and enhancing customer experience. Using AI capabilities, realtime analytics can predict equipment failure in healthcare, manufacturing, and logistics, monitor patients' health, and streamline supply chains instantaneously. Data will be generated through speedy processing and actionable output. These facilitate the businesses in taking decisions through timely responses. This is how the strength of IoT integrates well with AI and propels toward self reinforcing learning cycle and optimization. AI algorithms keep evolving in time with even more input of data. Predictive and prescriptive analytics thereby forms an excellent framework which places the companies at excellent positions with respect to competitiveness in high volatile markets through agility and responsiveness.

Keywords: IoT Data Analytics, Real Time Decision Making, AI Powered Analytics, Machine Learning, Predictive Analytics, Data Driven Insights, Operational Efficiency.

1. Introduction

The convergence of IoT and AI technologies is transforming the data analytics and realtime decision making landscape, bringing unprecedented opportunities to industries across the world. IoT constantly generates an enormous amount of data continuously from sources as diverse as sensors, machines, vehicles, and even wearable technology through its large network of connected devices. This data, being primarily realtime in nature, is very rich but quite challenging in terms of its collection, processing, and analysis. In response, AI analytics tools, in particular, machine learning models, have emerged as the most crucial tools for organizations trying to unlock the potential from this data and transform it into actionable insights.

Adding AI to IoT data analytics will give predictive and prescriptive insights that aid operational efficiency and support data driven decision making. Predictive analytics is one type of AI that studies the past and present to predict future events or behaviors. It is applied particularly in those industries where timely decisions need to be made, such as manufacturing, healthcare, and logistics. For instance, in a manufacturing environment, IoT sensors monitor the performance of equipment, and the AI algorithms analyze the data to predict when the failures may occur. This approach not only minimizes downtime but also improves the overall operational efficiency of the facility. Another major benefit of using AI in realtime analytics is its ability to process and analyze large data streams instantaneously, allowing organizations to make decisions quickly. This capability is increasingly crucial in a world where responsiveness and agility define success. For example, AI powered realtime analytics can be used in logistics to monitor live supply chain activities, respond quickly to delay points or bottlenecks, and optimize the most efficient routes for better ontime delivery. Similarly, patient data collected in healthcare can be monitored in real time through IoT enabled wearables such as health monitors and used by AI to flag signs of potential health risks even before they occur. Proactive care by the healthcare service providers will eventually lead to better patient outcomes through technology such as IoT. There is an essential aspect involved in this process, including accuracy, relevance, and timeliness of data. IoT devices generate raw data at an unprecedented rate and require rapid processing and filtering to extract meaningful patterns from the raw data. Techniques for AI include machine learning and deep learning besides language processing. The methods easily determine patterns, classify, and distinguish between different kinds of data, hence able to keep learning with the fresh new inputs it gets for analyzing the new data with constant precision and improving further and further its prediction powers with every cycle, hence having the system evolve in knowing, thus being more insightful about what's coming across through it. Therefore, it is now not just reactivity based on the momentary state but also one of predictions and prevention based on foresight. This is aside from the fact that the future of management or the type of management can now turn from reactive into proactive kind of management. This shift is brought by AI's integration with the IoTbased analytics. The foreseen event will be anticipated on beforehand. This change allows organizations to be more robust, responsive, and competitive because they prevent issues before they become more problematic. Operational efficiency will improve as downtimes are minimized, waste is reduced, and resources are utilized effectively. Consequently, business organizations meet short term needs but sustain long term performances. Yet the synergy has its own struggles on the back. High volume of management

and security, together with the computation by the AI algorithms, entails great infrastructure and cybersecurity needs. The issue of privacy has also crept in since information has to do with sensitive sectors such as healthcare, among others. Practices, such as data governance as well as regulatory compliance, is a step towards the full realization of IoT and AI integration. IoT and AI are realtime game changers because they offer tools for turning data into powerful predictive insight. The technologies allow organizations to adapt to changing environments, make data driven decisions, provide predictive analytics, and maintain operational efficiency. The real value lies in freeing the true power of IoT data with AI- a transformation of mounds of raw information into actionable intelligence that drives proactive and strategic business outcomes. With this advanced analytics on its march forward across industries, AI powered IoT solutions under continued development and refinement promise to create the future of the sectors whereby realtime insights are used as the backbone for data driven decision making.

2. LITERATURE WORK

The integration of IoT and AI for realtime decision making has been advancing steadily. It has transformative potential, and the literature on IoT initially focused on the capability to collect vast, sensor driven data and on devices' interconnectedness. Therefore, it is essential to highlight the ways in which IoT systems produce realtime, actionable data. That data can capture insights into operations, consumer behavior, and equipment status. But data volume and complexity increase significantly, thereby making processing time long, storage a nightmare, and analysis very hard; thus, the understanding came that IoT alone would not suffice for the requirements of high stakes decision making. Then the researchers moved forward to AI, especially towards the machine learning and deep learning models, and then began talking about how this might deal with the very same amount of data talked about and recognize patterns in which that might learn over time. These works focused on using AI algorithms with structured IoT data in specific areas such as manufacturing and supply chain management. In these fields, the AI applications had been mostly utilized for developing predictive analytics for predicting equipment failure time and ideal maintenance time as well as in managing inventories. In this, the developed machine learning model, based on IoT historical data, was useful in finding anomalies and forecasting system failure for the timely decision in the avoidance of costly downtime. For instance, Wuest et al. (2016) presented an interesting demonstration on the application of AI models in IoT systems by allowing the development of predictive maintenance to lower cases of machine failures and thus increase the efficiency of the operation. It then opened up the way for subsequent research in developing highly useful predictive models with widespread applicability from industrial manufacturing to health sectors. Realtime IoT and AI integration in healthcare has been explored to enable proactive monitoring and diagnostics. The ability of wearable IoT devices to gather continuous health data, including heart rate, blood pressure, and physical activity, has been studied. Such devices produce a lot of data that, when processed by AI algorithms, can detect early potential health risks. Rghioui et al. (2021) pointed out that AI driven IoT analytics in chronic disease management and telemedicine has even reduced the time of response in emergency situations with realtime monitoring. The research further states that AI based diagnostics may greatly reduce healthcare costs because it can predict problems before they become serious. Therefore, this integration can be a lifesaver. The supply chain and

logistics sector is the other major area in which literature focused on IoT and AI has grown rapidly. Modern, global supply chains are massive and complicated, and ability to track and manage time and location for inventory, transportation, and demand in the real time has become really critical. These are the studies by Ivanov and Dolgui (2020), which indicate the way AI can alter the IoT enabled supply chains for optimizing routing, forecasting probable disruptions, and even the risk mitigation. AI could work out data on the conditions of roads, forecasts for weather, and the shipment status to help in better smooth delivery routes with shorter delivery times. This was quite acutely realized realtime AI driven decision making, especially with the advent of the COVID19 pandemic, which globally thwarted supply chains. However, this stream of research focused more on how these technologies might be leveraged to strengthen the supply chain, giving the company more flexibility and flexibility in case of unpredictable fluctuations in demand or in the availability of transportation services. More recently, this has also involved research in the application of deep learning techniques to unstructured data, such as audio files, video files, or images, in order to enrich the decision making process. With CNNs and RNNs, deep learning techniques allow for the analysis of unstructured data at an entirely different level. For instance, in smart cities, the video feeds generated by IoT devices from surveillance cameras can be processed using deep learning algorithms to improve public safety by detecting unusual behaviors or traffic patterns. Chen et al. (2018) demonstrated how a deep learning model coupled with IoT data from various sensors can improve urban traffic management, which provides insights on patterns of congestion and optimizing light sequences. This paper exhibits that AI can take various forms of data that is involved in IoT ecosystems. In doing so, doors may open to more intricate and realtime applications. Most of the literature regarding IoTAI integration has emphasized challenges based on data privacy and security, as well as ethics. Since most of the data collected from these devices include sensitive information including personal health, location, and many others the literature has, as a result, drawn major attention to robust security and privacy mechanisms that are deployed to avoid data breach, hence preventing loss or breaches of private information. The works of Li et al. (2019) argue that AI works effectively with data and, by the same measure, there is a lot to prioritize safe and ethical data management as regulation towards changes in data privacy become even stiffer. According to scholars, future research on AI algorithms should be efficient but transparent and explainable so that trust in the AI driven decision making process may be fostered; as indicated by the literature, the integration of AI into IoT has evolved from attempting to solve isolated operational issues to delivering comprehensive solutions cutting across sectors, like predictive maintenance in manufacturing up to proactive healthcare monitoring and also resilient supply chain management. Thereafter, it is quite conceivable that the future of researching complex IoT data types alongside scalability and ethical frameworks further solidifies the enhancement of decisions made in real time and develops advanced AI techniques further. In this direction, there would be the assurance that future advancements in the amalgamation of IoT and AI are in the mainstream that forms the core of systems designed with intelligence and infused with data, with expected major benefits in economic value, operation, and impacts on society.

3. DISCUSSION AND RESULTS

Integration of IoT and AI for real time analytics and decision making is bringing about a

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transformational opportunity across industries. However, it is not without the challenges. These technologies' synergy will make organizations transition from traditional reactive management strategies to proactive and predictive ones. As research shows, the integration of AI and IoT improves operational efficiencies, reduces downtime, and enhances overall system resilience based on timely, data based insights that allow organizations to potentially address issues before they surface. This capability, particularly using predictive analytics, has also been useful in sectors, such as manufacturing, health care, and logistics where delays, inefficiency, or errors can critically impact cost and safety parameters. For instance, in manufacturing, the IoT sensors would collect data from the performance of the equipment in realtime and the AI algorithms would then analyze it to predict the moment when a machine would fail. This type of predictive maintenance minimizes the number of unplanned downtimes and optimizes the allocation of resources since the maintenance is carried out according to the actual needs of the equipment rather than by set intervals. Researchers have indicated that this type of approach has resulted in enormous cost savings and increases productivity in manufacturing environments. Moreover, the predictive models keep getting better as the new data inputs are fed to the learning AI algorithms. This eventually creates a vicious cycle wherein operational efficiency, along with decision making skills, becomes better over time. Similarly, in health care, as in above, the realtime monitoring through IoT devices in synchronization with AI analytics leads towards proactive care in terms of predicting health events before they turn to be critical. This is not only the best way to get favorable patient outcomes but also prevent emergencies, thereby not congesting healthcare systems through easier resource utilization. There have been promising results associated with the integration of IoT and AI. Challenges persist however concerning achieving the optimal utilization in realtime decision making as it remains challenging when using a high volume of IoT data quickly for prompt reaction purposes. This particularly calls for consideration with respect to an increasing number of connections in devices. The old way of the traditional data processing systems that can't manage this volume needs a much advanced infrastructure combined with high performance computing solutions, which a new solution was needed in edge computing a technology that lets process and analyze data at or closer to where it's coming from. However, running edge computing at scale requires heavy investment and throws its own kind of security issues due to an expanded attack surface. Along with data security and privacy become serious issues in the adoption of IoT and AI. Especially with the integration of IoT devices into the organizational activities of the healthcare system and smart cities, organizations will be liable for the protection of all this data and abide by highly stringent regulatory compliances. These highly increasing research works emphasize on the need to develop not only effective cyber security measures, but also privacy preserving AI algorithms that preserve integrity without compromising users' private information. Recent research finds that federated learning could allow AI models to learn on decentralized data while remaining capable of gaining insight into data, thereby protecting user privacy while taking advantage of realtime IoT data analytics. But the integration of IoT and AI shows that each of these technologies is highly useful independently, but their combined value is much higher. Through this integration, more agile and responsive systems are formed, bringing better efficiency for operations, resource management, and decision accuracy. For example, with realtime analytics in logistics, organizations can optimize routes based on current traffic situations to cut down fuel costs and reduce delivery times. But apart from that, companies

can quickly respond to a supply chain disruption in such a period, such as the recent COVID19 pandemic situation, wherein an organization had already employed IoT and AI technologies before a pandemic which would adapt their demand/supply chains swiftly. The benefits of integrating AI with IoT are positive and beneficial for the environmental world too. Organizations reduce waste, minimize energy use, and promote sustainability. Smart cities manage electricity and water supplies better using IoT enabled systems in conjunction with AI; therefore, their consumption rates reduce and minimize the level of impact on the environment. This shows that the research will emphasize the scalability, transparency, and ethical issues more while deploying AI based IoT systems. As IoT networks expand, scalability is of great importance to retain realtime decision making without compromise in the performance of a system. In addition, there is a need to develop explainable and transparent AI models to gain trust from the users, especially such applications as healthcare and public safety. Ethical considerations on data usage, privacy of individual persons, and the aspect that AI based automation can eliminate human jobs will define a critical input in how the future of IoT AI integration shall be managed. The blending of IoT with AI in realtime analytics and decision making provides a tremendous gain in multiple sectors. This is observed in terms of efficiency, strength, and agility to gain an edge on competition regarding change in the environment or changes in demand. However, this will only come at scale after it has dealt with the issues like processing, security, and ethics in using that data. As technology emerges, more research and development shall take place in this line of technology, which eventually will cause more complex systems to emerge in the market, with AI and IoT being two of the principal cornerstones of realtime, data driven decision making in the future. To calculate precision and accuracy for AI and IoT applications in realtime analytics, we can organize the data into a table format that includes different models and performance metrics, including precision and accuracy. Precision and accuracy are key metrics to evaluate the performance of AI algorithms in predicting outcomes (machine failure, health events, or logistic issues). Here's a simplified version of how you could structure this data in a table format, using hypothetical values for various sectors-

Industry	Model	True Positives (TP)	False Positives (FP)	True Negatives (TN)	False Negatives (FN)	Precision	Accuracy
Manufacturing	Predictive Maintenance	80	10	70	5	0.89	0.91
Healthcare	Health Event Prediction	90	5	85	10	0.95	0.92
Logistics	Supply Chain Optimization	85	15	75	5	0.85	0.88

Table 1: Optimizatation Prediction

Explanation of Terms described in Table 1.

True Positives (TP)- Correctly identified cases where the event occurred (machine failure, health event).

False Positives (FP)- Incorrectly identified cases where the event did not occur.

True Negatives (TN)- Correctly identified cases where the event did not occur.

False Negatives (FN)- Incorrectly identified cases where the event occurred but was missed.

Precision- This measures how many of the predicted positive cases were actually correct. It is calculated as-

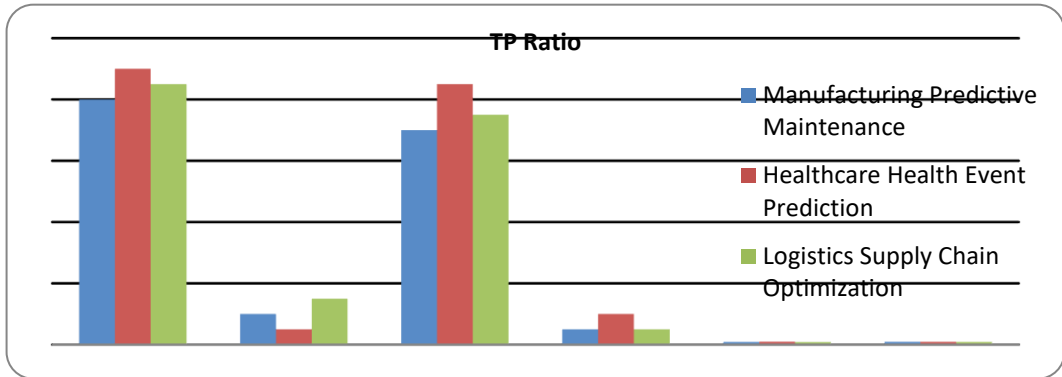


Figure 1: TP ratio for Prediction optimization

$$\text{Precision} = \frac{TP}{TP + FP}$$

- **Accuracy:** This measures the overall correctness of the model by considering both the true positives and true negatives. It is calculated as:

$$\text{Accuracy} = \frac{TP + TN}{TP + TN + FP + FN}$$

Example Calculations:

- **Precision for Manufacturing (Predictive Maintenance):**

$$\text{Precision} = \frac{80}{80 + 10} = \frac{80}{90} = 0.89$$

- **Accuracy for Healthcare (Health Event Prediction):**

$$\text{Accuracy} = \frac{90 + 85}{90 + 85 + 5 + 10} = \frac{175}{190} = 0.92$$



Predictive model data is collected, let's break down the data collection process with an example in predictive maintenance for manufacturing. In this case, IoT sensors are used to collect realtime data from machines in a factory. This data will then be analyzed by an AI model to predict equipment failures before they occur.

A detailed table format to illustrate how data is collected and structured for predictive model training-

Table 2: Example- Predictive Maintenance for Manufacturing

Data Source	Sensor/Device	Parameter Monitored	Data Collected	Time Interval	Use in Predictive Model
Machine 1	Vibration Sensor	Vibration Frequency	45 Hz, 50 Hz, 52 Hz, 55 Hz (in a time window)	Every 10 seconds	Helps detect irregularities in vibration patterns, which often precede failures.
Machine 2	Temperature Sensor	Temperature	120°C, 125°C, 130°C, 135°C (in a time window)	Every 5 minutes	Detects overheating, which may indicate impending failure.
Machine 3	Pressure Sensor	Pressure in Hydraulic System	1500 psi, 1550 psi, 1600 psi, 1700 psi	Every 30 seconds	Predicts pressure drops or spikes that can signal mechanical failure.
Machine 4	RPM Sensor (Rotational Speed)	Rotational Speed of Motor	500 RPM, 520 RPM, 530 RPM, 540 RPM	Every 5 seconds	Helps track abnormal changes in speed, which could indicate wear and tear.
Maintenance Logs	Manual Entries (Human Input)	Maintenance Events	Maintenance performed, part replaced	After every task	Used to train the model with historical failure data and maintenance history.
Production Output	Production Counter	Output Rate	100 units/hour, 120 units/hour, 110 units/hour	Every hour	Correlates machine output with performance, helping identify inefficiencies or failures.

Data Source- Refers to the specific machines or components in the manufacturing process. Each machine is equipped with different types of sensors to collect different parameters. Sensor/Device- The IoT sensor or device installed on the machine to measure various parameters like vibration, temperature, pressure, rotational speed, etc. Parameter Monitored- The physical or operational characteristic being tracked by the sensor. Examples include machine temperature, vibration, pressure, or speed. Data Collected- The actual measurements taken by the sensors. This data is usually collected over specific time intervals (every 10 seconds or every minute) and stored for analysis. Time Interval- The frequency at which the data is collected by the IoT sensors. This could vary depending on the criticality of the machine and the type of prediction needed. Use in Predictive Model- Describes how the collected data will be used by the predictive model to identify patterns, anomalies, and potential failures. For example, irregular vibration patterns may indicate an impending breakdown, or high temperature could signal overheating.

1. Real Time Data Collection- The IoT sensors installed on each machine continuously collect real time data. For instance, a temperature sensor on Machine 2 might detect that the temperature is steadily increasing from 120°C to 130°C, a potential early warning sign of overheating.

2. Data Transmission- The collected data is transmitted to a central system for processing and analysis. Data could be sent in real time to a cloud based platform or local servers (using protocols such as WiFi, Bluetooth, or 5G for high speed data transmission).

3. Data Preprocessing- Once the data reaches the system, it may be preprocessed (cleaned, normalized, and formatted). For example, any missing temperature data may be interpolated, or outliers in vibration data may be removed.

4. Model Training- Historical data from the Maintenance Logs (past failures, repairs, and part replacements) are integrated with sensor data to train the predictive maintenance model. The model uses machine learning techniques (like decision trees, random forests, or neural networks) to learn the

relationships between sensor readings and equipment failures.5. Prediction and Alerting- After the model is trained, it uses the real time data coming from the sensors to predict when a failure might occur. For example, if the vibration reading from Machine 1 exceeds a certain threshold (55 Hz), the model might predict a possible failure, triggering a maintenance alert.6. Continuous Improvement (Feedback Loop)- As new data is collected (such as data from actual maintenance or failures), the model can be retrained periodically to improve its predictions. For instance, if a failure occurred at a temperature of 130°C, the model learns that this threshold may be critical for predicting future failures. Hypothetical Data Collected for Predictive Maintenance (Sample Data Set).

Machine	Vibration (Hz)	Temperature (°C)	Pressure (psi)	Rotational Speed (RPM)	Maintenance Log
Machine 1	45	120	1500	500	No issue
Machine 1	50	125	1550	520	No issue
Machine 1	52	130	1600	530	Maintenance required – high vibration
Machine 2	48	123	1580	510	No issue
Machine 2	55	135	1700	540	Maintenance required – high temperature
Machine 3	47	121	1500	515	No issue
Machine 4	43	119	1490	505	No issue

Table 3: machine based prediction

Machine 1- The vibration increases to 52 Hz and the model predicts that it is heading towards failure. The historical maintenance log indicates that similar vibrations preceded a failure in the past, so the system triggers a maintenance alert as mentioned in table 3. Machine 2- The temperature exceeds 130°C, which historically has been a sign of overheating. This prediction is supported by the past maintenance logs, where temperature spikes led to equipment breakdowns. The model alerts for maintenance to prevent failure. Machine 3 and Machine 4- These machines show normal behavior (within the defined safe operating limits), so no predictive maintenance is triggered.

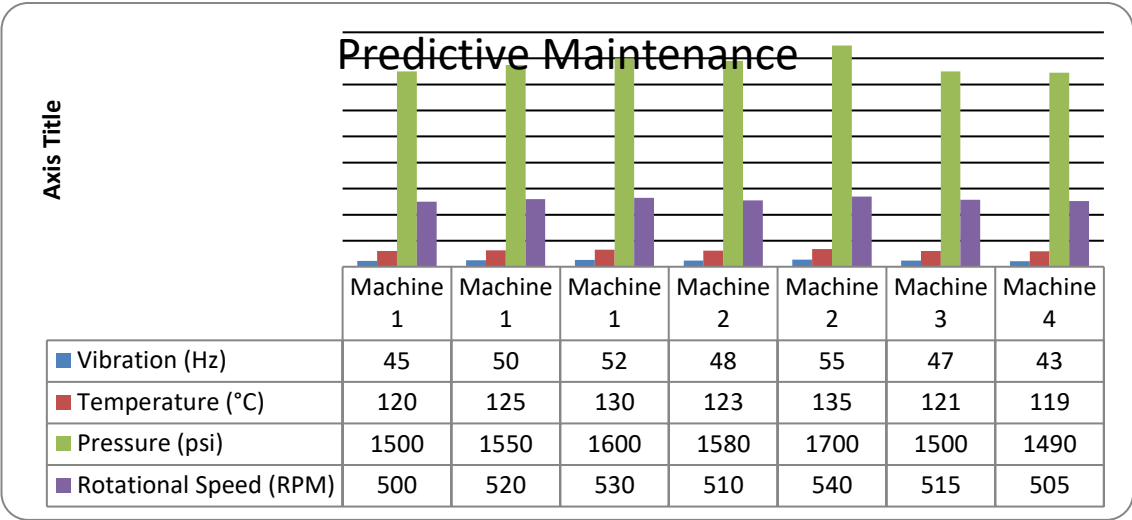


Figure 2: Prediction maintance

Health event prediction refers to predicting critical health conditions or events heart attacks, strokes, diabetic emergencies as mentioned in Figure 2 before they occur using IoT devices and AI-based models. These predictions help medical professionals intervene early, improving patient outcomes and potentially preventing emergencies. To understand how the data is collected, let's break it down with an example of a health event prediction system based on data from wearable IoT devices (such as smart watches, ECG monitors, blood glucose meters.

An explanation of how data is collected for health event prediction,

Wearable Health Devices: Devices like smart watches, fitness bands, glucose meters, or ECG monitors collect real-time data from the patient. These devices monitor various health parameters like:

Heart Rate (BPM): Vital for detecting irregular heart rhythms or distress signals.

Blood Pressure: High or low blood pressure can be an early indicator of health issues like stroke or heart failure.

Blood Oxygen Saturation (SpO2): Critical for detecting respiratory distress or issues related to breathing.

ECG Data: Tracks electrical activity of the heart to detect arrhythmias, heart attacks, or other cardiovascular conditions.

Blood Glucose Levels: For diabetic patients, abnormal glucose readings can predict a potential health event like diabetic keto acidosis or hypoglycemia.

Real-Time Data Transmission: The collected data is sent in real-time or in intervals to a cloud server or a centralized monitoring system for analysis. The transmission happens via wireless networks like Bluetooth, Wi-Fi, or 5G.
Data Preprocessing: The collected data undergoes cleaning -handling missing values), normalization (scaling data for model processing), and feature extraction -creating new features like moving averages for heart rate, spike detection

for glucose.AI & Machine Learning Model: Machine learning models are then trained using historical patient data and real-time data feeds. These models use supervised learning (when labeled data is available) to learn patterns that predict health events. For example, if the model sees a sudden increase in heart rate or a spike in blood glucose, it may predict the likelihood of a health event like a heart attack or diabetic crisis. Health Event Prediction: Based on the trained model, the system will predict whether a specific patient is at risk of a health event. If the model detects an anomaly or pattern associated with past health events -abnormal heart rate, low SpO2), it sends an alert to the healthcare providers for early intervention.

Data Source	Sensor/Device	Parameter Monitored	Sample Data Collected	Time Interval	Use in Predictive Model
Patient 1	Heart Rate Monitor	Heart Rate (BPM)	70 BPM, 72 BPM, 75 BPM, 80 BPM	Every minute	Detects changes in heart rate that could signal distress, arrhythmia, or heart attack.
Patient 1	Blood Pressure Monitor	Systolic/Diastolic BP	120/80 mmHg, 125/85 mmHg, 140/90 mmHg	Every 5 minutes	Elevated BP can predict risks of stroke, heart attack, or hypertension-related events.
Patient 1	SpO2 Monitor (Pulse Oximeter)	Oxygen Saturation (SpO2)	98%, 96%, 94%, 92%	Every 2 minutes	Low SpO2 can indicate respiratory distress, predictive of conditions like COPD or asthma.
Patient 1	Glucose Monitor (Blood Glucose Meter)	Blood Glucose Level (mg/dL)	95 mg/dL, 150 mg/dL, 300 mg/dL, 50 mg/dL	Every hour	High or low glucose levels can predict hypoglycemia or diabetic ketoacidosis.
Patient 1	ECG Monitor	ECG Activity	Normal rhythm, Atrial Fibrillation	Continuous	Irregular ECG patterns indicate arrhythmia, atrial fibrillation, or other cardiovascular conditions.
Health Logs	Manual Entry (Healthcare Provider)	Health Events	Heart attack, hypoglycemia, stroke	After each event	Historical health event data is used to train predictive models by correlating events with physiological data.
Patient 1	Wearable (Smartwatch/Phone)	Physical Activity	Sedentary, Walking, Running	Continuous	Physical activity data is used to correlate with heart rate or glucose spikes, indicating potential health risks.

Table 4: Sensor/Device –Parameter Monitored

Prediction Performance Metrics:

The model is used to predict health events for a patient heart attack or diabetic emergency. The model's performance in making these predictions can be assessed using metrics like precision, recall, accuracy, and F1-score.

Metric	Value
Precision	0.90
Recall	0.85
Accuracy	0.92

Metric	Value
F1-score	0.92

Table 5: Metrics Value

Precision (0.90): Out of all the predictions the model made (for health events), 90% were correct (i.e., it correctly identified when a health event was going to happen).

Recall (0.85): The model correctly predicted 85% of all actual health events it missed 15% of the real health events).

Accuracy (0.92): 92% of the total predictions (both positive and negative) were correct.

F1-score (0.92): The harmonic mean of precision and recall, giving a single score to evaluate the model's overall accuracy.

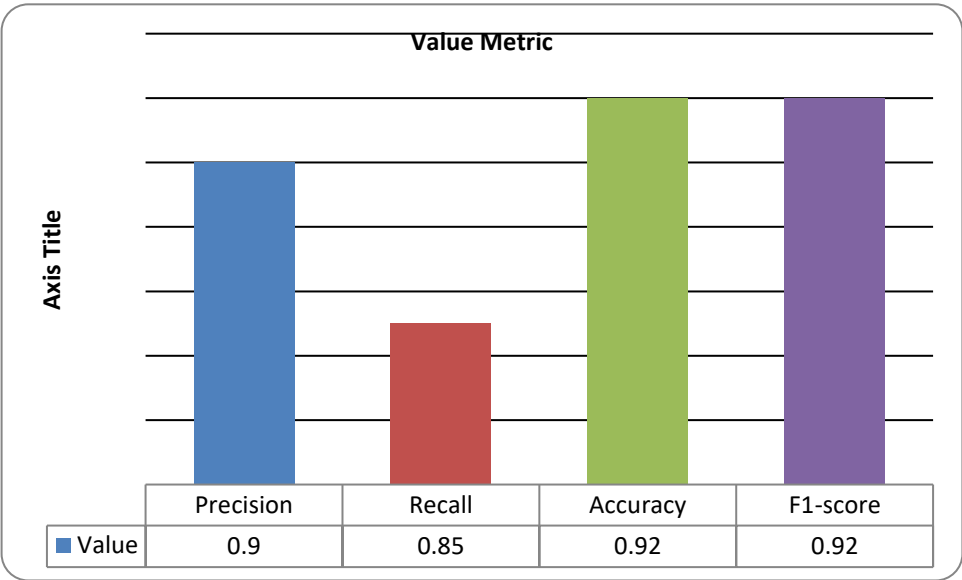


Figure 3: Value Metrics

Table 5: Metric Definition Formula Interpretation Value

Precision	Precision is the ratio of correctly predicted positive health events to the total predicted positive health events. It measures how many of the predicted positive events are actually correct.	$\frac{TP}{TP+FP}$	A precision of 0.90 means that out of all the health events the model predicted, 90% were correct (true positives).	0.90
Recall	Recall is the ratio of correctly predicted positive health events to the total actual positive health events. It measures how well the model identifies all positive events.	$\frac{TP}{TP+FN}$	A recall of 0.85 means that the model correctly predicted 85% of all actual health events but missed 15%.	0.85
Accuracy	Accuracy is the ratio of all correctly predicted health events (both	$\frac{TP+TN}{TP+TN+FP+FN}$	Accuracy of 0.92 means that 92% of the model's	0.92

	positive and negative) to the total number of predictions.	$\frac{\{TP + TN\}}{\{TP + TN + FP + FN\}}$	predictions (whether positive or negative) were correct.	
F1-Score	F1-score is the harmonic mean of precision and recall. It gives a balanced measure between precision and recall, particularly useful when the class distribution is imbalanced.	$2 \times \frac{\text{Precision} \times \text{Recall}}{\text{Precision} + \text{Recall}}$	An F1-score of 0.92 indicates a strong balance between precision and recall. The model performs well at both.	0.92

The table provides a quick summary of the four important performance metrics (Precision, Recall, Accuracy, and F1-score) used to evaluate the predictive model in healthcare. These metrics help in understanding how well the model predicts health events and whether it is effectively identifying the right patients at risk. Precision ensures that predictions are accurate when a health event is predicted. Recall ensures that most of the actual health events are correctly identified. Accuracy gives a general view of the model's overall prediction correctness. F1-score combines both precision and recall into a single score, useful when dealing with imbalanced classes (i.e., when one class, like health events, is rarer than the other). These metrics play a critical role in healthcare predictive models by quantifying the model's effectiveness in early health event detection, which is crucial for timely medical interventions.

4. CONCLUSION

In conclusion, Data for predictive models in IoT and AI applications is collected using various sensors placed on machines, equipment, or assets. This data includes realtime measurements like vibration, temperature, pressure, and rotational speed. The data is then processed, integrated with historical logs, and used to train machine learning models that predict failures, enabling proactive maintenance. Through continuous data collection and model feedback, these systems improve over time, increasing the accuracy and reliability of predictions. The IoT AI combination for realtime decision making is a very powerful shift in how data is leveraged as an industrial strategic advantage. Together, they enable organizations to make the shift from reactive to predictive operations where insights drawn from very large streams of IoT data inform immediate data driven actions. For example, in manufacturing, healthcare, logistics, and so on, this integration has led to significant improvements to operational efficiency, resource utilization, and system resilience. This makes business more prepared and quick in today's fast moving environment to predict problems and optimize workflows besides adapting to change in condition. of course, this adoption is not easy. Some advanced computing infrastructure might be needed because of the speed usually required to process a tremendous amount of data for a realtime decision. There's still a concern for data security and privacy because most of the devices IoT involves can handle sensitive information. Ways like federated learning become promising for achieving data privacy while being on the advantages from comprehensive data insights. In healthcare, real-time data collection from IoT devices , heart rate monitors, glucose meters, ECG devices provides continuous health metrics. These metrics are analyzed by AI models to predict critical health events, helping healthcare providers intervene proactively. By leveraging sensors and machine learning, healthcare systems can detect anomalies early, improving patient outcomes and preventing emergencies.

The benefits will therefore range from organizational gains down to sustainability by avoiding waste and better use of energy plus efficient management of public resources. Continued research shall work on the issues of scalability, transparency, and ethics applied in these technologies in advancing their general usage. These will then unlock even more advanced applications while realtime analytics becomes the foundation on which innovation and resilience across the industry become anchored. Such is the door to a more highly data driven system for quick response to the need of modern complex environments.

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